

Work Order ID 51593

August 27, 2009 8:25:02 AM



Page 1

Item ID: D3536-33

Accept



Setup Start



Revision ID: A

Stop



Item Name: Gasket

Start Date: 8/27/09 Start Qty: 4.00



Cust Item ID:

Required Date: 9/11/09 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *PL*

Date: *8-27-09*

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3536

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3536 : Dwg Rev: A : Prog Rev: A : 2-
Deburr if necessary

B 9-9-4

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

B 9-9-4

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

12

6505-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 51593

August 27, 2009 8:25:02 AM



Page 2

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Setup Start



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Required Date: 9/11/09 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

9/9/08  SP

140

QC21- Final Inspection - Work Order Release

0.00




QC

Memo

0.00

Quality Control

09/09/08 
MF 09-09-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

August 27, 2009 8:25:01 AM

Page 1

Work Order ID: 51593



Parent Item: D3536-33RevA



Parent Item Name: Gasket

Start Date: 8/27/09

Required Date: 9/11/09

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	638.9541	2.7183	8.1549		
NEOPRENE SHEET 0.063												

B 99-4

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

638.9540585

111469

71.1

111853

167.854059

112508

400

112508

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

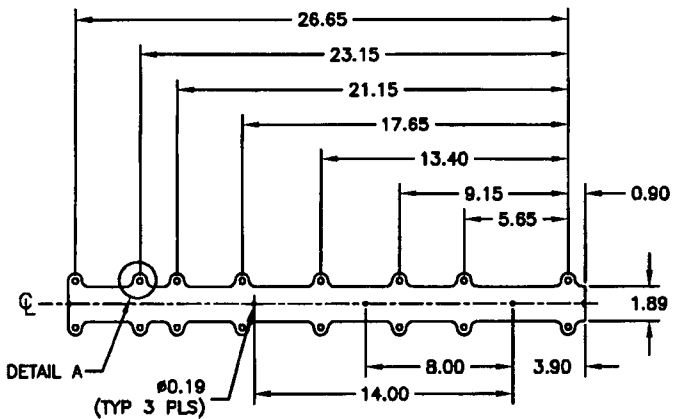
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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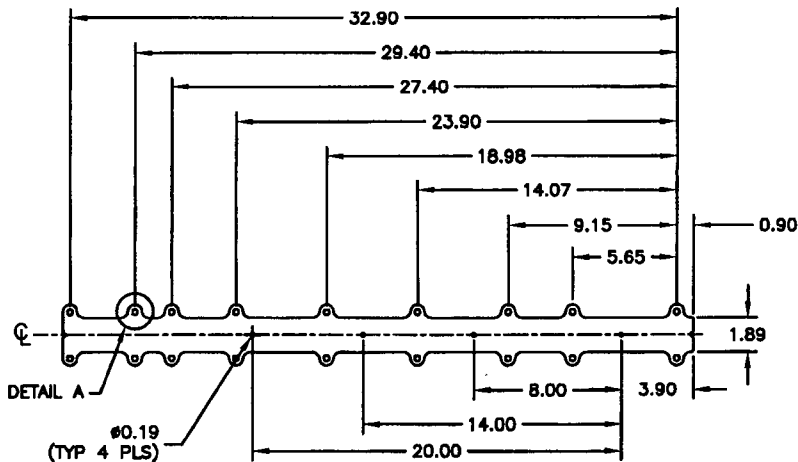
DART

09.02.12 - 11

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				PORT HADLOCK, WA	
CHECKED	PH	APPROVED	[Signature]	DRAWING NO.	REV. A
			D3536	SHEET 1 OF 6	
DATE				TITLE	SCALE
06.10.25				GASKET	1:10
A		06.10.25	NEW ISSUE		



D3536-11 GASKET



D3536-13 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

51593

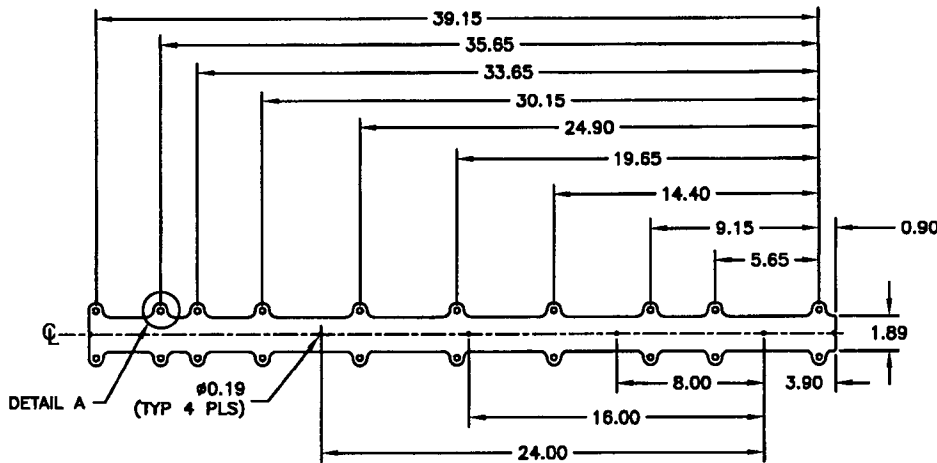
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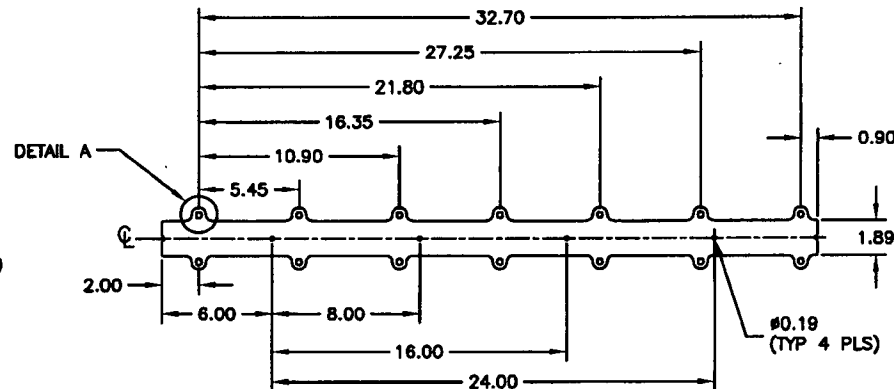
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		TITLE	GASKET	SHEET 2 OF 6
		SCALE	1:10	

RELEASED
07.02.12



D3536-15 GASKET



D3536-21 GASKET

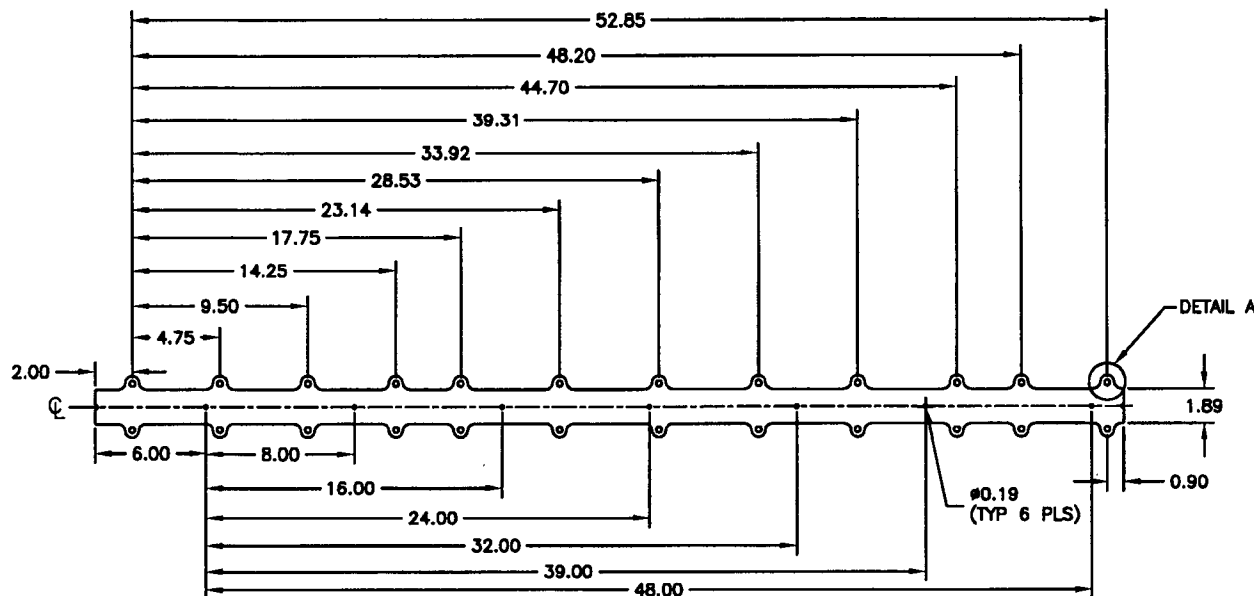
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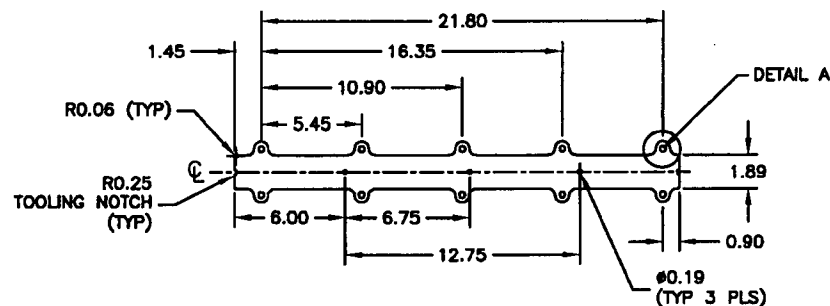
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DATE	06.10.25	TITLE	D3536	REV. A
			GASKET	SHEET 3 OF 6
				SCALE 1:10



D3536-23 GASKET



D3536-25 GASKET

NOTES

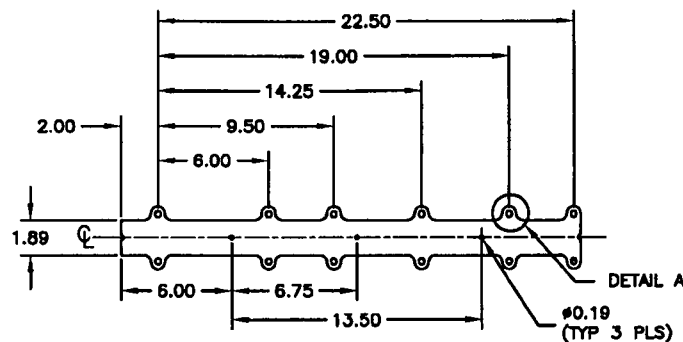
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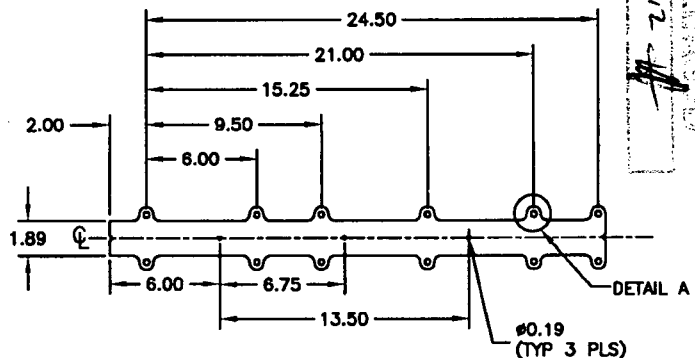
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DATE 06.10.25	TITLE GASKET	SHEET 4 OF 6	SCALE 1:10

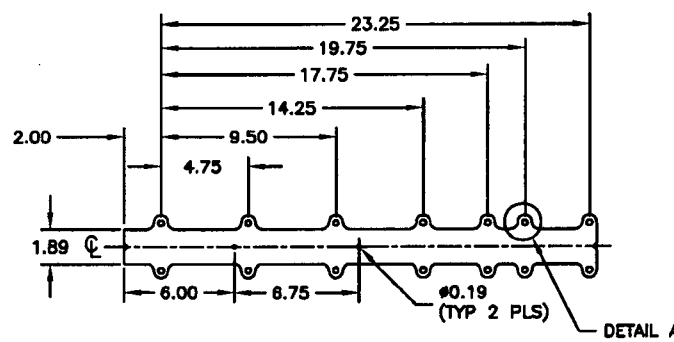
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D3536-31 GASKET



D3536-33 GASKET



D3536-35 GASKET

NOTES

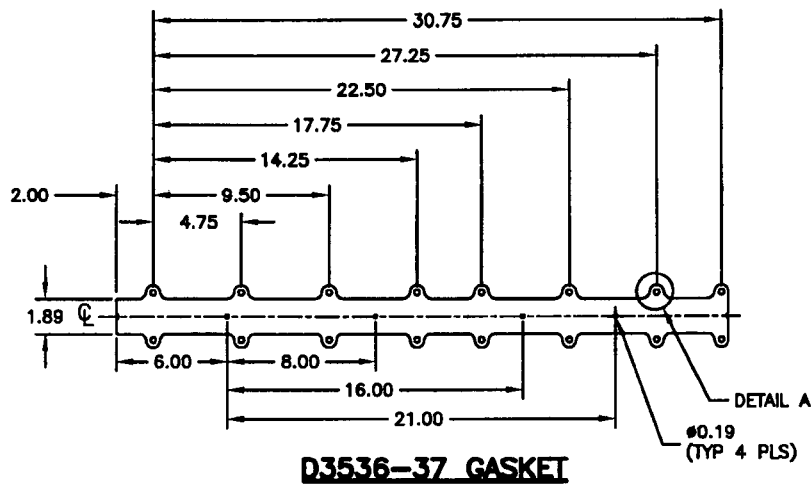
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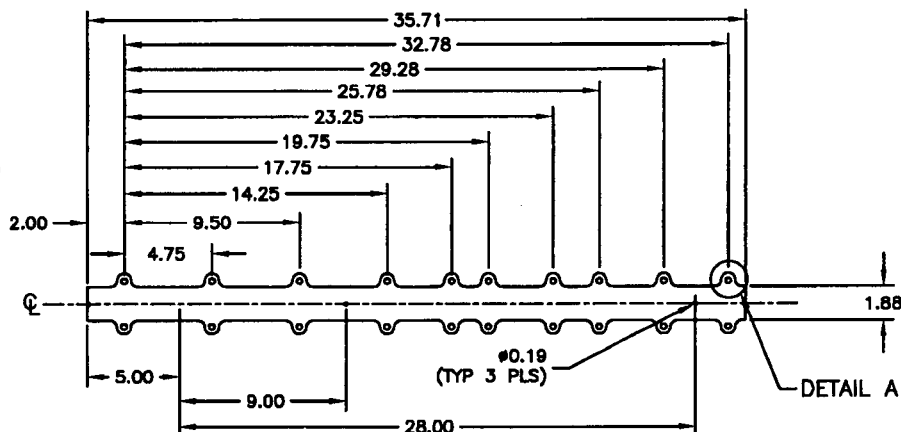
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TITLE	GASKET	REV. A	SHEET 5 OF 6	
SCALE	1:10			

07.02.12
07.02.12
07.02.12



D3536-37 GASKET



D3536-39 GASKET

NOTES

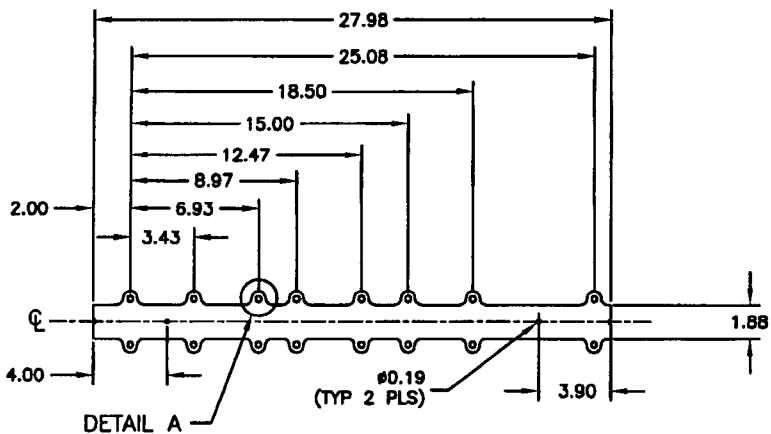
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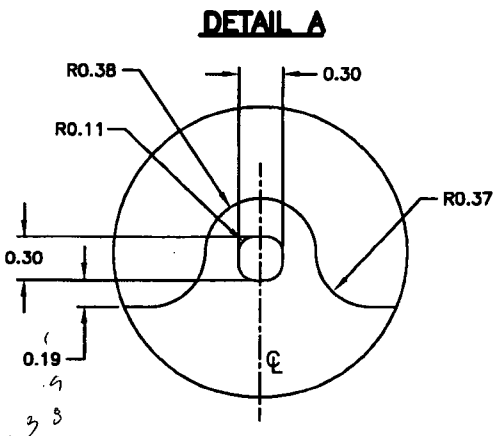
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DATE 06.10.25	TITLE GASKET		SCALE 1:10

070212-4



D3536-41 GASKET



51593

- NOTES**
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